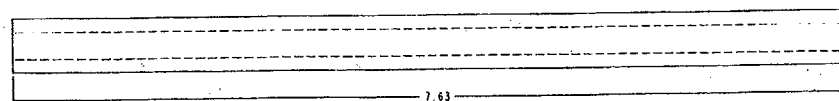


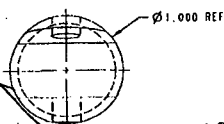
MATL: 1.00 O/D X .065 WALL, 6061-T6  
 WW-1-700/8  
 SCALE: 0.500

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐  
 (CANADIAN VERSION)

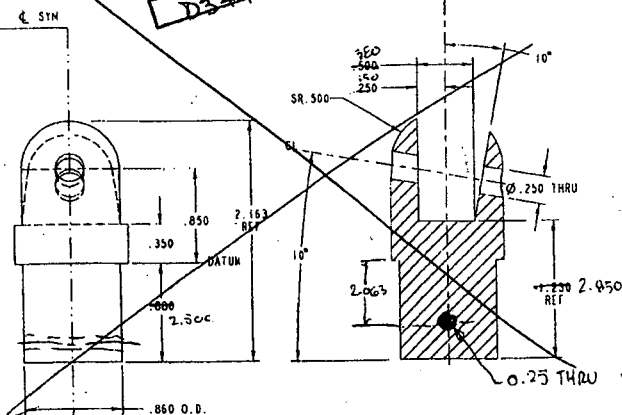
**RELEASED**  
 7/11/51



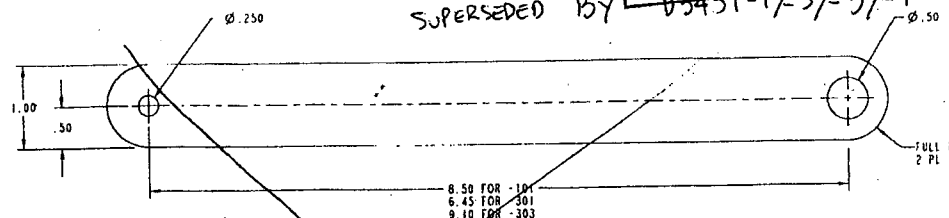
① -103 TUBE HANDLE ☒ ☐  
 MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/8  
 SCALE: 2.000



**SUPERCEDED BY**  
 D3447-5



**GO CLEVIS** ☒ ☐  
 MATL: 1.00 ØND, 6061-T6, 00-A-200/8  
 SCALE: 2.000



**SUPERCEDED BY**  
 D3451-1/3/-5/-7

④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐  
 MATL: .125 THK, 6061-T6, 00-A-200/8  
 SCALE: 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

**PREMIER AVIATION, INC.**  
 2001 Aviation Parkway, Grand Prairie, Texas 75052  
 DATE CODE REVT NO. DWG NO. REV  
 DISUVR B67-43001 B1  
 SCALE: 1:1 31 OF 45

**ORIGINAL**

Date: Wednesday, 06/08/2008 10:48:23 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE ARM
Job Number : 41012	
Estimate Number : 13515	
P.O. Number :	Part Number : PB6743001357
This Issue : 06/08/2008 S.O. No. :	Drawing Number : B6743001 P.31
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By :	Due Date : 13/08/2008 Qty: 5 Um: Each
Checked & Approved By : <u>MF 08-08-06</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W065	6061T6 RD TUBE 1.00 x .065w
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Comment: Qty.: 3.6225 f(s)/Unit Total: 28.9800 f(s)

6061T6 RD TUBE 1.00 x .065w

batch: M108819

SAP 08/08/06 @

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- drill holes as per dwg (DO NOT DRILL THRU)

3- deburr

SAP 08/08/06 @

08-08-13

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SAP 08/08/13 @

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

08-08-13

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/08/26

Job Completion



08/08/26